



CHEMICAL RESISTANCE

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 Rev. Date : May 2014

4LOY® Polycarbonate/ABS (PC/ABS)

Chemical Agent	Concentration (%)	Temperature (°C)	Resistance
Acetaldehyde	40	23	0
Acetic Acid	5	23	-
Acetic Acid	10	23	2
Acetic Acid	25	23	-
Acetic Acid	25	60	-
Acetic Acid	50	23	-
Acetic Acid	80	23	-
Acetic Acid	95	23	0
Acetone	100	23	0
Acetone	100	50	0
Acetylene	100	23	2
Acrylic Acid	100	60	0
Alkyl Alcohol	100	23	1
Alkyl Benzene	100	23	-
Alkyl Chloride	100	23	-
Alkyl Chloride	100	60	-
Amine	100	23	-
Amino Acid	100	23	-
Ammonia	25	23	-
Ammonia	100	23	0
Ammonia	100	60	0
Ammonium Chloride	25	23	-
Aniline	100	23	1
Argon	100	23	-
Benzene	100	60	0
Benzene	100	23	0
Benzoic Acid	20	23	0
Benzyl Alcohol	100	23	0
Benzylidene Aldehyde	100	23	0
Biphenyl	100	23	-
Bitumen	100	23	-
Boric Acid	10	23	2
Boron Trifluoride	100	23	-
Brake Fluid	100	23	-
Bromine	100	23	-
Bromochloromethane	100	23	-
Butane	50	23	2
Butanediol	100	23	-
Butanol	100	23	2
Butyl Acetate	100	23	0
Butyl Phthalate	100	23	-
Butyric Acid	20	23	0
Calcium Chloride	20	23	-
Calcium Hydroxide	100	23	-
Carbon Dioxide	100	23	-
Carbon Disulphide	100	23	0
Carbon Monoxide	100	23	-
Caustic Soda	30	23	0

2 – Good Resistance

1 – Limited Resistance

0 – Poor Resistance



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Caustic Soda	30	60	0
Caustic Soda	50	23	0
Chlorine	100	23	0
Chloroacetic Acid	10	23	-
Chlorobenzene	100	23	0
Chloroform	100	23	0
Chloromethane	100	23	0
Chlorosulphonic Acid	50	23	-
Chlorotrifluoroethane	100	23	-
Chromic Acid	3	23	2
Chromic Acid	10	23	-
Chromic Acid	50	23	-
Citric Acid	10	23	2
Cleaning Agent (Acidic)	100	23	0
Cleaning Agent (General)	100	23	1
Cresol	100	23	0
Cyclohexanol	100	23	-
Decalin	100	23	2
Dibutyl Ether	100	23	-
Dibutyl Phthalate	100	23	0
Dichlorobenzene	100	23	-
Dichloroethane	100	23	-
Diesel	100	23	1
Diethyl Ether	100	23	0
Diisopropyl Ether	100	23	-
Dimethyl Ether	100	23	-
Dimethyl Sulphate	100	23	-
Ethane	100	23	-
Ethanol	40	23	2
Ethanol	100	23	2
Ethanol	100	60	-
Ethyl Acetate	100	23	0
Ethyl Chloride	100	23	-
Ethylene	100	23	-
Ethylene Chloride	100	23	0
Ethylene Chlorohydrine	100	23	0
Ethylene Glycol	100	23	2
Ethylene Oxide	100	23	-
Fats	100	23	-
Fluorine	100	23	-
Formaldehyde	40	23	2
Formaldehyde	100	23	2
Formic Acid	10	23	1
Formic Acid	80	23	-
Formic Acid	80	60	-
Gear Oil	100	100	-
Glycerol	100	23	1
Glycol	50	100	-

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Glycol	100	23	2
Heating Oil	100	23	-
Helium	100	23	-
Helium	100	60	-
Heptane	100	23	2
Hexachlorobenzene	100	60	-
Hexane	100	23	2
Hydraulic Fluid	100	80	-
Hydrochloric Acid	5	23	2
Hydrochloric Acid	20	23	1
Hydrofluoric Acid	50	23	-
Hydrogen	100	23	2
Hydrogen Chloride	100	23	-
Hydrogen Peroxide	30	23	2
Hydrogen Sulphide	100	23	2
Isopropyl Alcohol	100	23	1
Isopropyl Alcohol	100	60	-
Kerosene	100	23	-
Ketones	100	23	-
Lactic Acid	10	23	2
Lithium Salts	10	23	-
Lubricating Oil	100	23	2
Lubricating Oil	100	23	-
Magnesium Hydroxide	100	23	-
Magnesium Salts	5	23	2
Magnesium Sulphate	10	23	-
Manganese Salts	10	23	2
Mercury	100	23	2
Methane	100	23	2
Methanol	100	23	0
Methyl Chloride	100	23	-
Methyl Formate	100	23	-
Methylamine	100	23	2
Methylethylketone	100	23	0
Mineral Oil	100	23	-
Naphthalene	100	23	-
Natural Gas	100	23	-
Nitric Acid	5	23	2
Nitric Acid	20	23	0
Nitrobenzene	100	23	2
Octane	100	23	-
Octene	100	23	-
Oxalic Acid	10	23	2
Ozone	100	23	2
Pentanol	100	23	2
Petroleum	100	23	1
Petroleum	100	60	1
Phenol	100	23	0

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Phenylethanol	100	23	0
Phthalic Acid	100	23	-
Potassium Bromide	5	23	2
Potassium Chloride	5	23	2
Potassium Dichromate	10	23	2
Potassium Hydroxide	50	23	0
Potassium Nitrate	5	23	2
Potassium Permanganate	3	23	2
Potassium Sulphate	100	23	-
Propane	100	23	2
Propionic Acid	50	23	0
Propionic Acid	100	23	0
Refridgerator Oil	100	23	-
Silicone Oil	100	23	2
Sodium Bicarbonate	15	23	2
Sodium Carbonate	5	23	2
Sodium Chlorate	10	23	2
Sodium Chloride	5	23	2
Sodium Hydroxide	10	23	-
Sodium Hydroxide	10	90	0
Sodium Hypochlorite	20	23	-
Sodium Hypochlorite	20	60	-
Steam	100	100	-
Stearic Acid	100	23	-
Stearic Acid	100	60	-
Styrene	100	23	0
Sulphur	100	23	2
Sulphur Dioxide	100	23	1
Sulphuric Acid	5	23	2
Sulphuric Acid	60	23	2
Sulphuric Acid	96	23	0
Tetrahydrofuran	100	23	0
Tetrahydronaphthaline	100	23	0
Toluene	100	23	0
Trichloroethane	100	23	-
Trichloroethylene	100	23	0
Trichloromethane	100	23	0
Turpentine Oil	100	23	1
Urea	5	23	-
Urea	25	23	2
Uric Acid	10	23	2
Vinyl Acetate	100	23	-
Water	100	23	2
Water	100	60	-
Xylene	100	100	0
Zinc Chloride	10	23	2
Zinc Chloride	10	60	-
Zinc Chloride	50	23	2

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